



				UN-ANODIZED PART #: R01SE6245 ANODISED PART #: R01SE6243				A3		SHEET 1 OF 1	
				PRODUCTION\QUALITY SIGN OFF: SIMON FARREN							
				COSTING\SPECIFICATION SIGN OFF: SIMON FARREN							
				DRAWN: BM				APP:		PART NO(S): R01SE6243, R01SE6245	
				DATE: 19/01/2015						TITLE: WIGGINS PLENUM INLET ADAPTOR 4" (BASED ON ES903-64)	
				FINISH: SEE DRAWING						CUSTOMER: N/A	
				SCALE: DO NOT SCALE						MATERIAL: ALLOY	
				WEIGHT: -						INSPECTION GRADE: A-1	
										PART QUALITY: B	
										DRG. NO.: R01SE6243, R01SE6245	

ISS: DESCRIPTION:				INITIALS:	E.C.N. NO:	DATE:	ALL DIMENSIONS IN MILLIMETERS					REMOVE ALL BURRS AND SHARP EDGES UNLESS OTHERWISE STATED	
1	Original issue	BM		19/01/2015			TOLERANCES (AT 20°C) UNLESS OTHERWISE STATED					HOLES TO BS4500 1985.	
2	O-Ring area dims changed to OEM spec	JC		21/01/2020			NOMINAL LINEAR DIMENSIONS					THREADS TO BS3643 1981 METRIC COURSE.	
3	Box entry bore changed from 100.3 to 99.4mm	JC		11/03/2020			OVER-INCL	< 0.00	0.00	MILLING	N8	BSP THREADS TO BS 2779 MED FIT	
							0-200	+/- 0.50	+/- 0.15	TURNING	N7	THIS A DRAWING IS A PRIVATE AND CONFIDENTIAL COMMUNICATION	
							250-1000	+/- 1.00	+/- 0.20	GRINDING	N6		
							1000 PLUS	+/- 2.00	+/- 0.30	ANG DIMS +/- 0.5°			

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