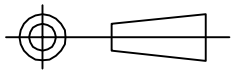
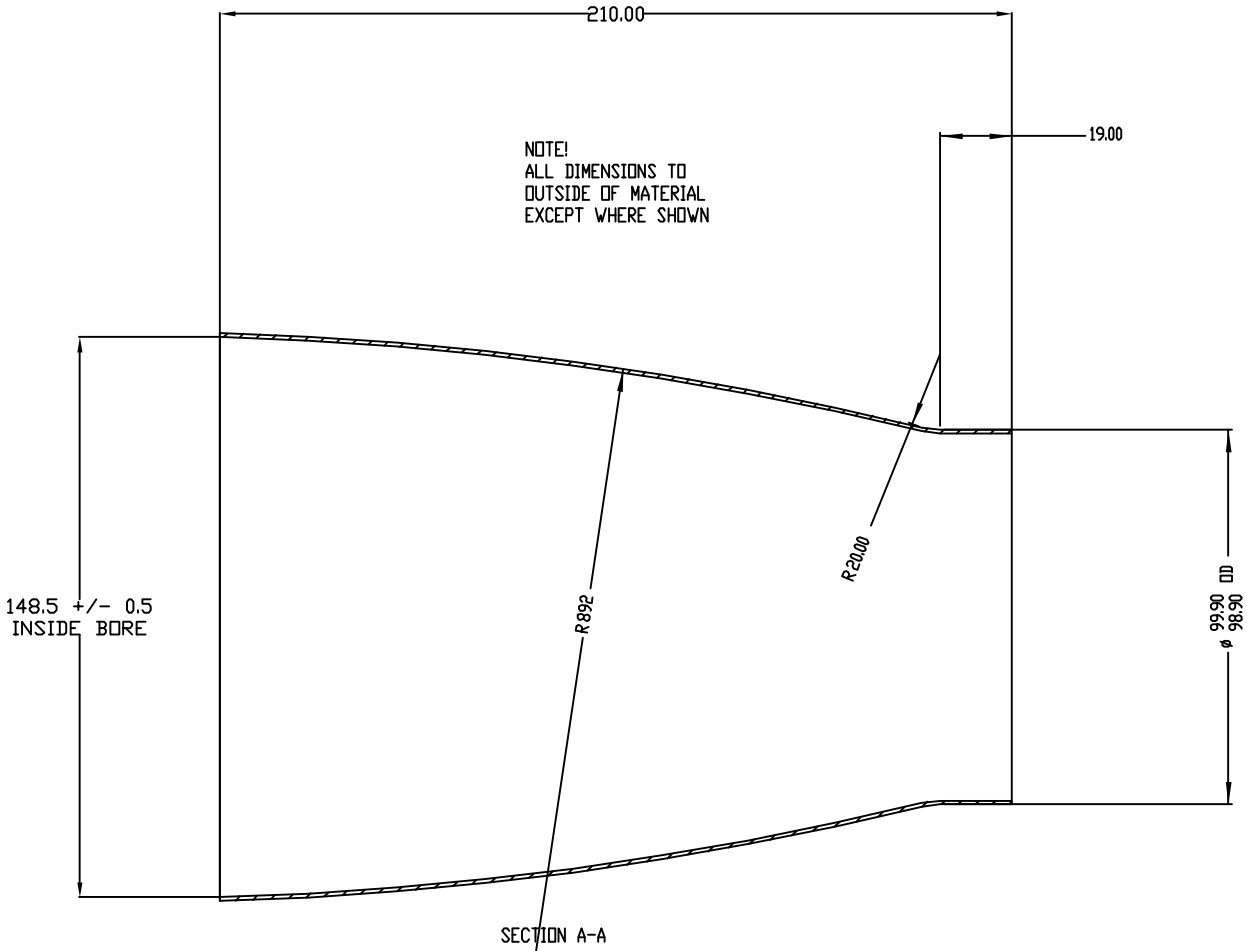
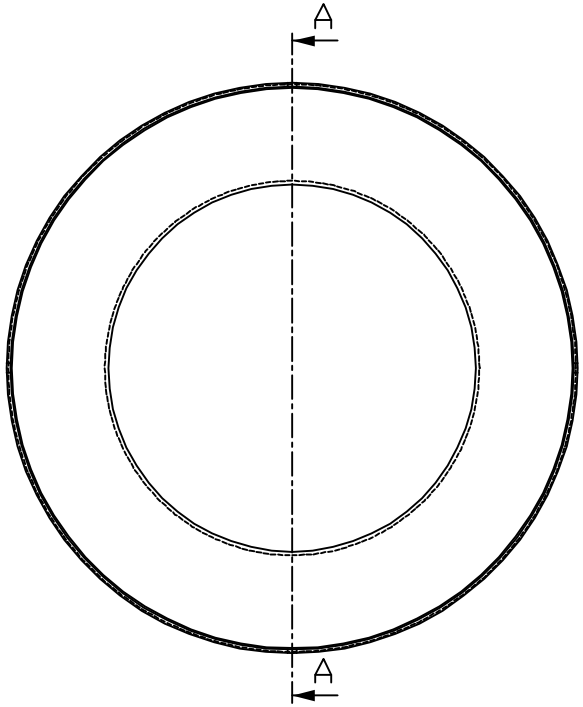
3rd ANGLE PROJ  DO NOT SCALE PRINT IF IN DOUBT ASK





SECOND OPERATION:
BLUE ANODISE TO BECOME R01E6119AS

ISSUE	DESCRIPTION	INTIALS	E.C.N. No	DATE
01	ORIGINAL ISSUE	PAW	ECN *****	25-5-05

ALL DIMENSIONS IN MILLIMETRES

TOLERANCES (AT 20°C) UNLESS OTHERWISE STATED

NOMINAL LINEAR DIMENSIONS		
OVER-INCL	<0.0	0.00
0-250	± 1.00	± 0.15
250-1000	± 1.50	± 0.20
1000 PLUS	± 2.50	± 0.30

HOLES H14 TO BS4500 1985
THREADS 6H/6g TO BS3643 1981 - METRIC COARSE
BSP THREADS TO BS2779 MED FIT

SURFACE FINISHES
MILLING N8
TURNING N7
GRINDING N6

ANG DIMS ± 0.5°

THIS DRAWING IS A PRIVATE AND CONFIDENTIAL COMMUNICATION

REMOVE ALL BURRS AND SHARP EDGES UNLESS OTHERWISE STATED

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DRAWN PAW APP
DATE 25-5-05
FINISH BLUE ANOD.
SCALE 1:1
Weight

Title DAYTONA 200 CANNISTER 100MM EXIT
MATERIAL 16 SWG AL.AL.
Mat'l.Stk Code 'D'GRADE AL.AL.1050A
DRG. No. R01E6113AS