



SECTION A-A

NOTE:
ALL DIMENSIONS TO
OUTSIDE OF MATERIAL
EXCEPT WHERE SHOWN

SECOND OPERATION:
BLUE AND/DISE TO BECOME ROIE6118AS

ISSUE	DESCRIPTION	INITIALS	ECON. NO.	DATE	ALL DIMENSIONS IN MILLIMETRES			THIS DRAWING IS A PRIVATE AND CONFIDENTIAL COMMUNICATION				
01	ORIGINAL ISSUE	PAV	ECON NUMBER	25-5-05	TOLERANCES UNLESS OTHERWISE STATED							
					OVER-SIZ.	±0.0	±0.05	FINISHES				
					D-250	± 1.0	± 0.5	MILLING				
					250-100	± 1.50	± 0.25	TURNING				
					100 PLUS	± 2.50	± 0.50	GRINDING				
								ANG DWS	± 0.5°			
					HILES H14 TO BS4300 1985							
					THREADS 6H/9g TO BS6643 1984 - METRIC COARSE							
					RSP THREADS TO BS2779 M23 FIT							
								REMOVE ALL BARS AND SHARP EDGES UNLESS OTHERWISE STATED				
					Unit 5 121 London Rd Markes Tey Colchester Essex CO6 1EB www.reverie.td.uk 01206 213001							
DATE	25-5-05	SCALE	1:1									
				MATERIAL		75/100MM STEPPED EXIT						
				MATERIAL		16 SVG AL AL						
				MATERIAL		70GRADE AL AL 1050A						
				DRG. No.		ROIE6112AS						