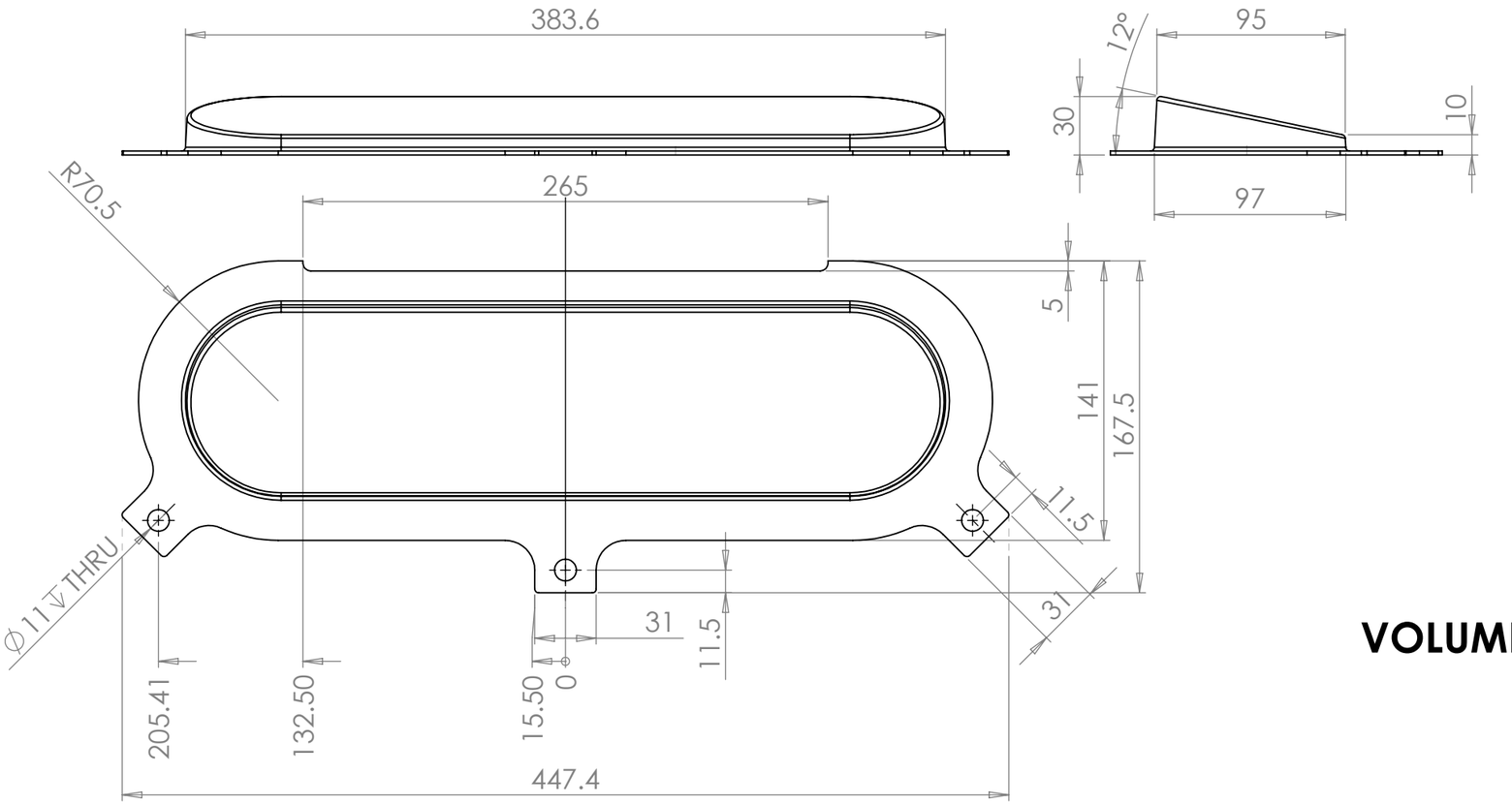
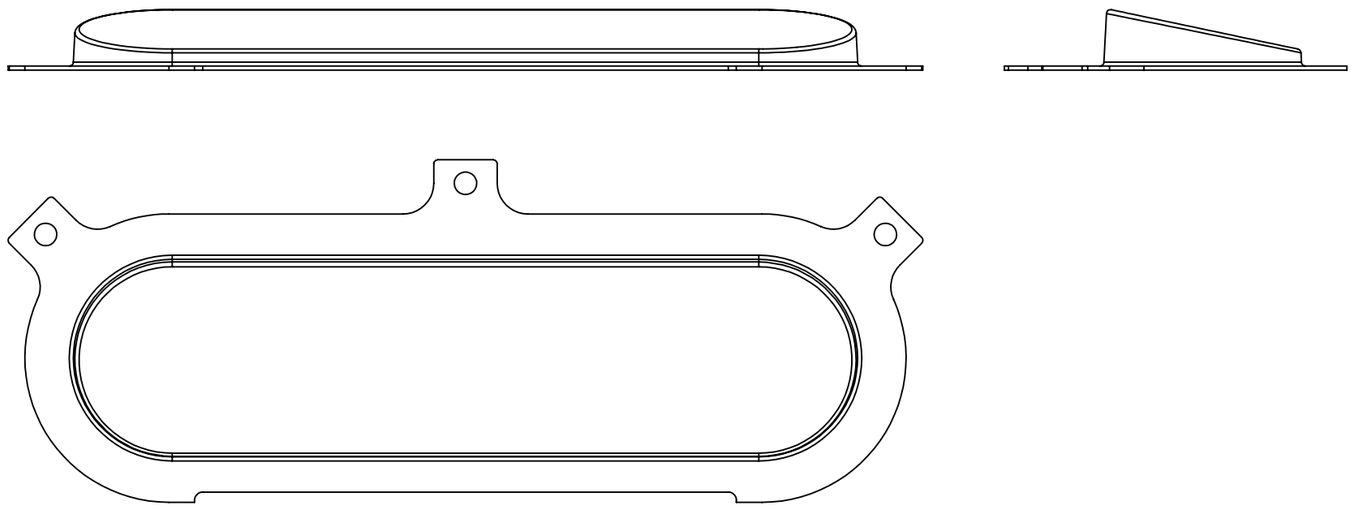
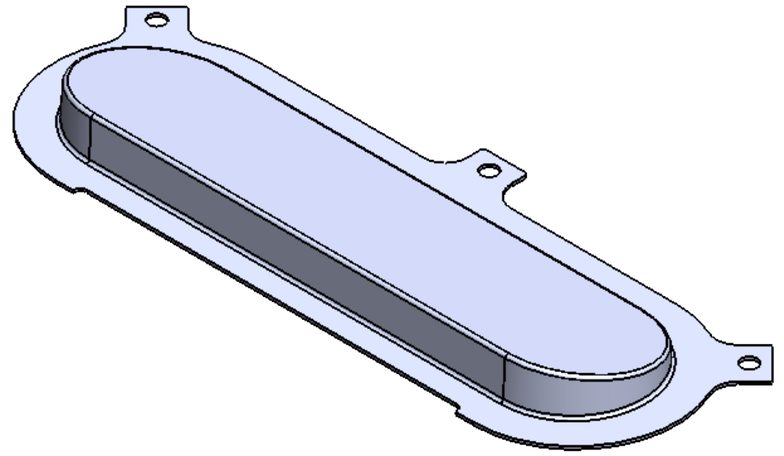


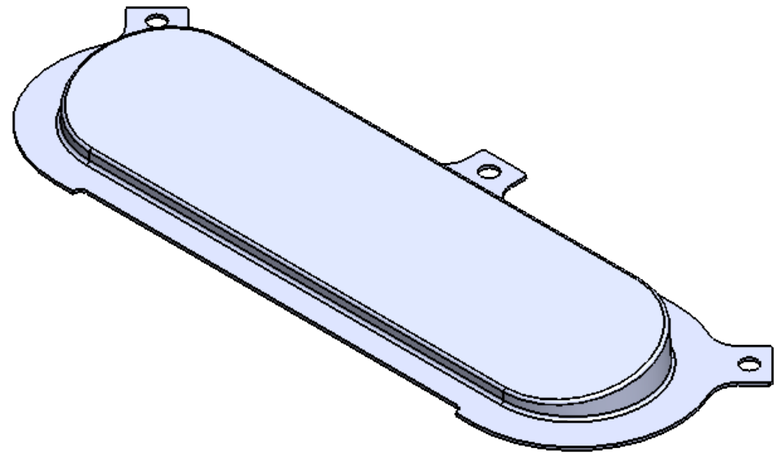


R01SE0738
30 to 10mm WIDTH POSITIVE ANGLE
+12°



VOLUME 0.8L

R01SE0739
30 to 10mm WIDTH NEGATIVE ANGLE
-12°



PRODUCTION\QUALITY SIGN OFF:	SIMON FARREN		A3 SHEET 1 OF 7
COSTING\SPECIFICATION SIGN OFF:	SIMON FARREN		

ISS:	DESCRIPTION:	INITIALS:	E.C.N. NO:	DATE:
1	Original issue	JC		29/09/2020

ALL DIMENSIONS IN MILLIMETERS

TOLERANCES (AT 20°C) UNLESS OTHERWISE STATED

NOMINAL LINEAR DIMENSIONS		
OVER-INCL	< 0.00	0.00
0-200	+/- 0.50	+/- 0.15
250-1000	+/- 1.00	+/- 0.20
1000 PLUS	+/- 2.00	+/- 0.30

SURFACE FINISHES:

MILLING N8
TURNING N7
GRINDING N6

ANG DIMS +/- 0.5°

REMOVE ALL BURRS AND SHARP EDGES UNLESS OTHERWISE STATED

HOLES TO BS4500 1985.

THREADS TO BS3643 1981 METRIC COURSE.

BSP THREADS TO BS 2779 MED FIT

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DATE: 29/09/2020	
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SCALE: DO NOT SCALE	
WEIGHT: -	

PART NO(S).: R01SE0738 R01SE0739

TITLE: JC50 30 to 10mm ZOLDER ANGLED BACK PLATE (WIDTH)

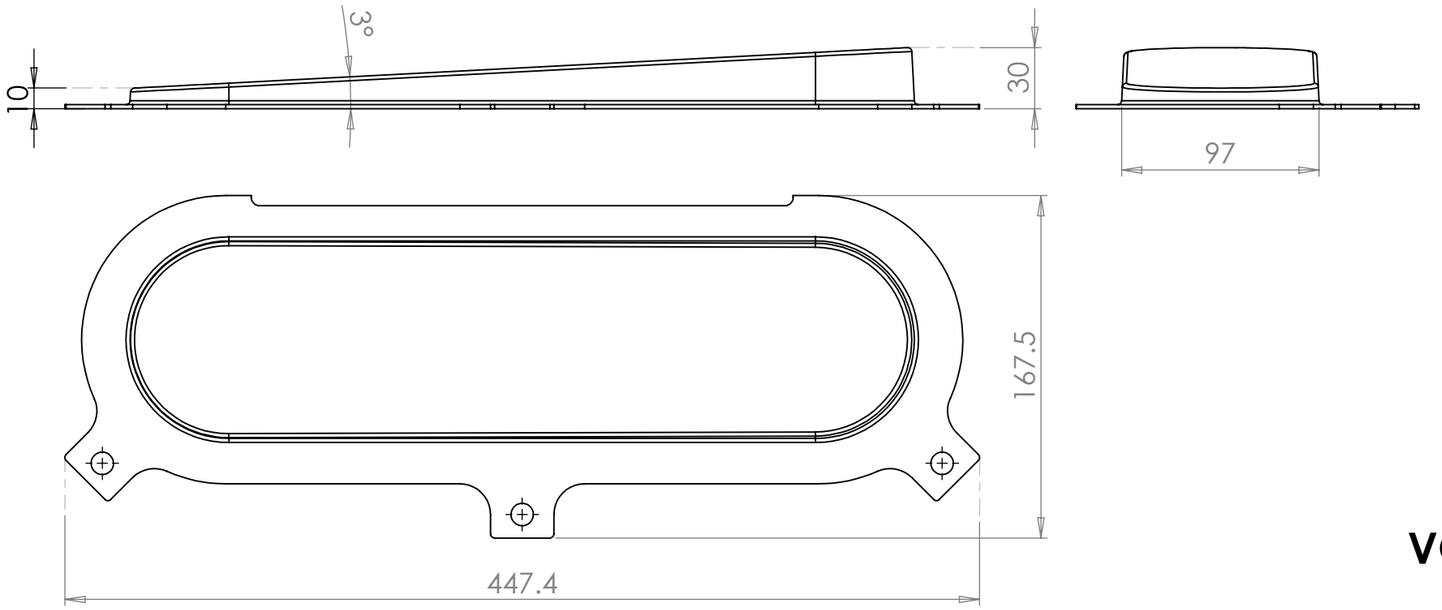
CUSTOMER: N/A

MATERIAL: C/FIBRE

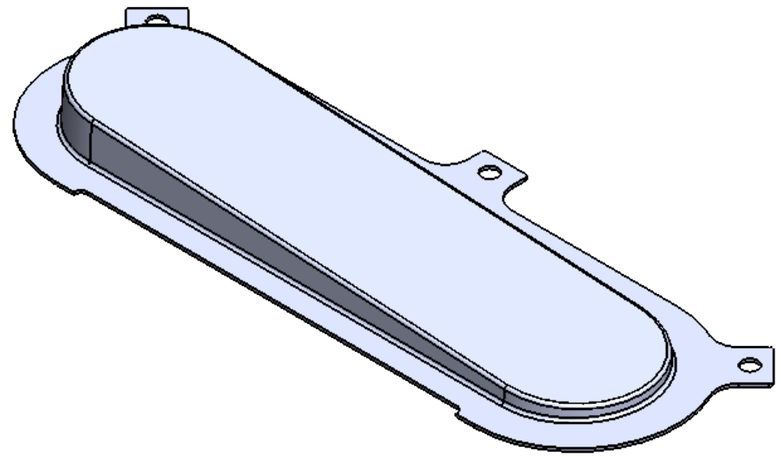
INSPECTION GRADE: A-1 **PART QUALITY:** B

DRG. NO.: R01SE0738 R01SE0739

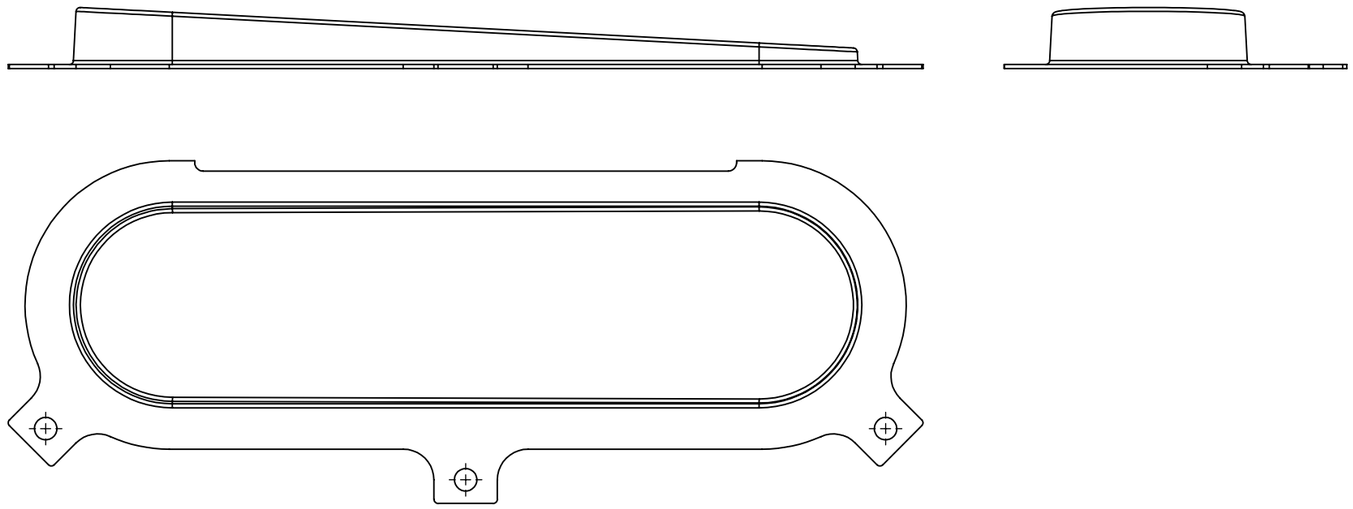
FULL DIMENSIONS ON SHEET 1



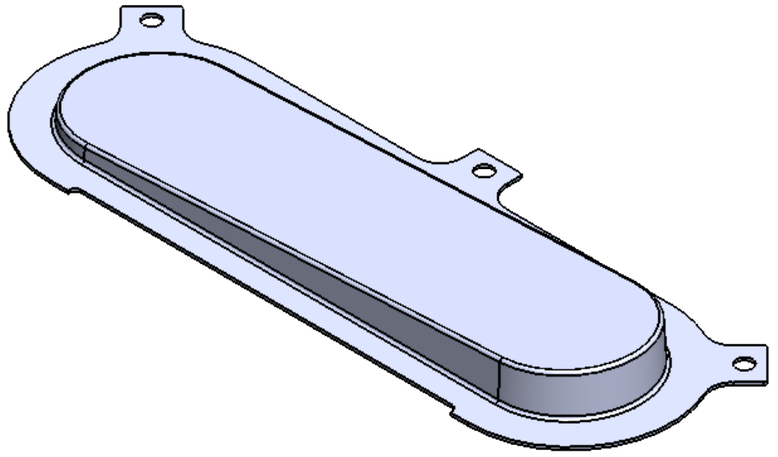
R01SE0743
30 to 10mm LENGTH POSITIVE ANGLE
+3°



VOLUME 0.8L



R01SE0744
30 to 10mm LENGTH NEGATIVE ANGLE
-3°



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ISS:	DESCRIPTION:	INITIALS:	E.C.N. NO:	DATE:
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ALL DIMENSIONS IN MILLIMETERS

TOLERANCES (AT 20°C) UNLESS OTHERWISE STATED

NOMINAL LINEAR DIMENSIONS		
OVER-INCL	< 0.00	0.00
0-200	+/- 0.50	+/- 0.15
250-1000	+/- 1.00	+/- 0.20
1000 PLUS	+/- 2.00	+/- 0.30

SURFACE FINISHES:

MILLING N8
TURNING N7
GRINDING N6

ANG DIMS +/- 0.5'

REMOVE ALL BURRS AND SHARP EDGES UNLESS OTHERWISE STATED

HOLES TO BS4500 1985.

THREADS TO BS3643 1981 METRIC COURSE.

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DRAWN: CA **APP:**

DATE: 29/09/2020

FINISH: SEE DRAWING

SCALE: DO NOT SCALE

WEIGHT: -

PART NO(S).: R01SE0743 R01SE0744

TITLE: JC50 30 to 10mm ZOLDER ANGLED BACK PLATE (LENGTH)

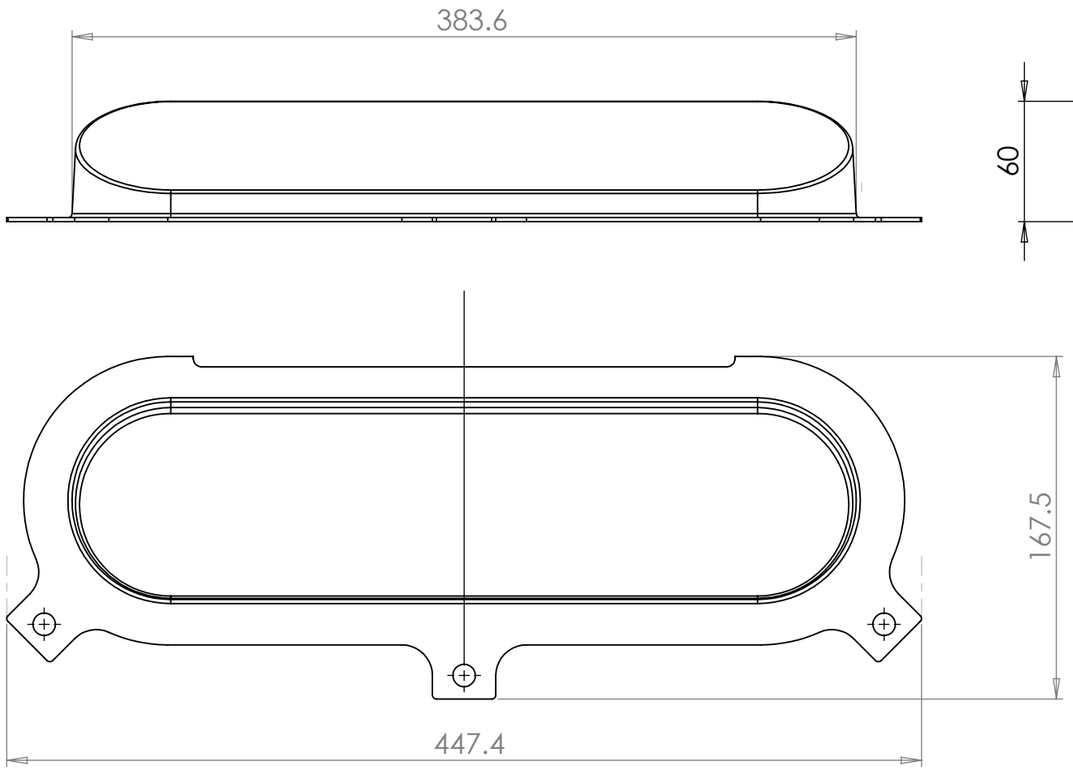
CUSTOMER: N/A

MATERIAL: C/FIBRE

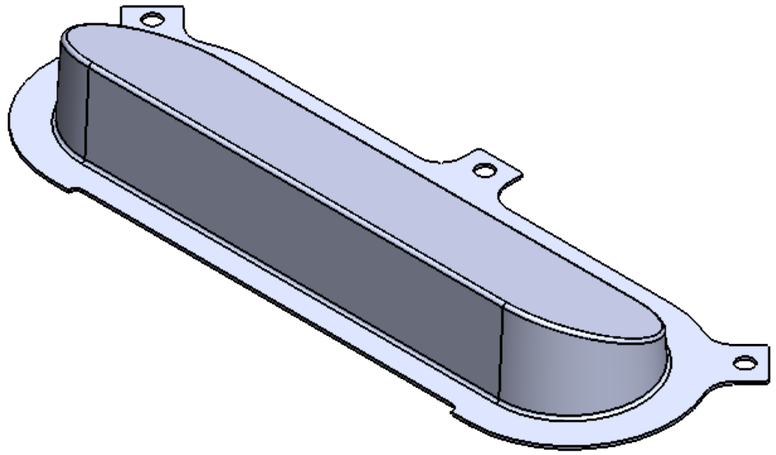
INSPECTION GRADE: A-1 **PART QUALITY:** B

DRG. NO.: R01SE0743 R01SE0744

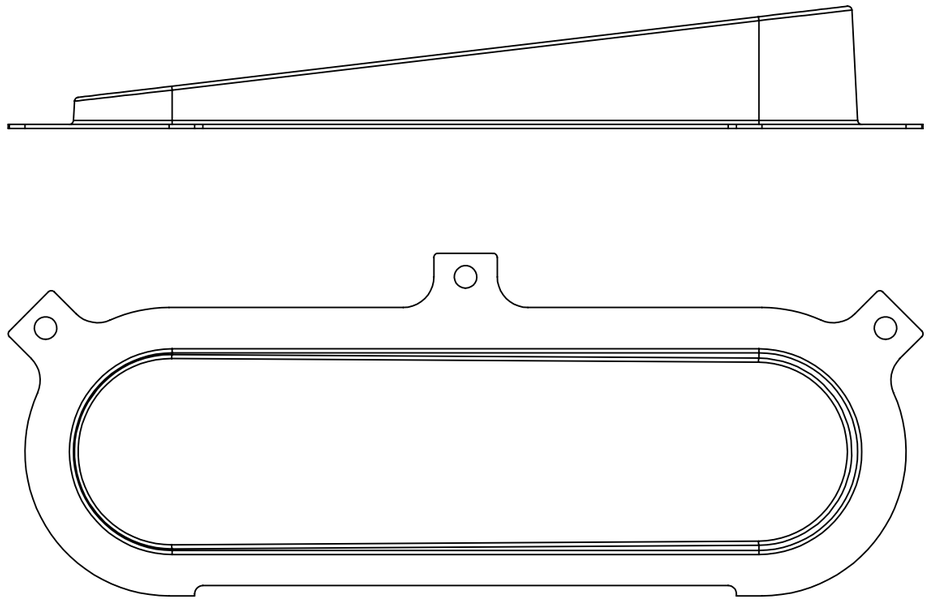
FULL DIMENSIONS ON SHEET 1



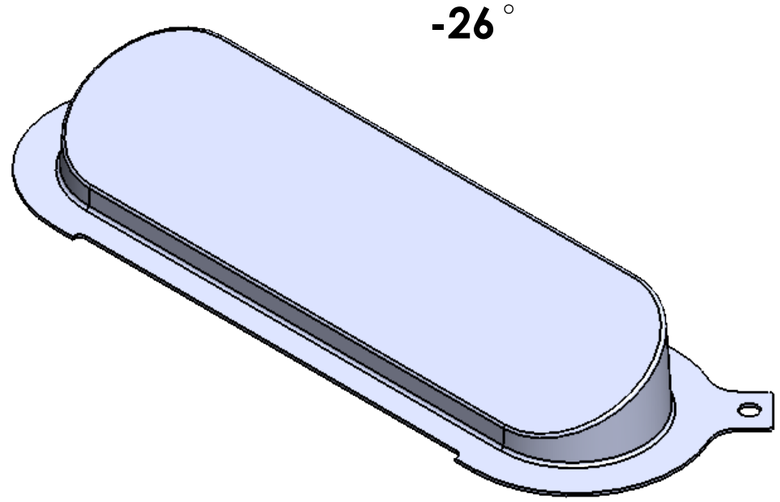
R01SE0728
60 to 15mm WIDTH POSITIVE ANGLE
+26 °



VOLUME 1.4L



R01SE0735
60 to 15mm WIDTH NEGATIVE ANGLE
-26 °



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ALL DIMENSIONS IN MILLIMETERS

TOLERANCES (AT 20°C) UNLESS OTHERWISE STATED

NOMINAL LINEAR DIMENSIONS		
OVER-INCL	< 0.00	0.00
0-200	+/- 0.50	+/- 0.15
250-1000	+/- 1.00	+/- 0.20
1000 PLUS	+/- 2.00	+/- 0.30

SURFACE FINISHES:

MILLING N8
TURNING N7
GRINDING N6

ANG DIMS +/- 0.5'

REMOVE ALL BURRS AND SHARP EDGES UNLESS OTHERWISE STATED

HOLES TO BS4500 1985.

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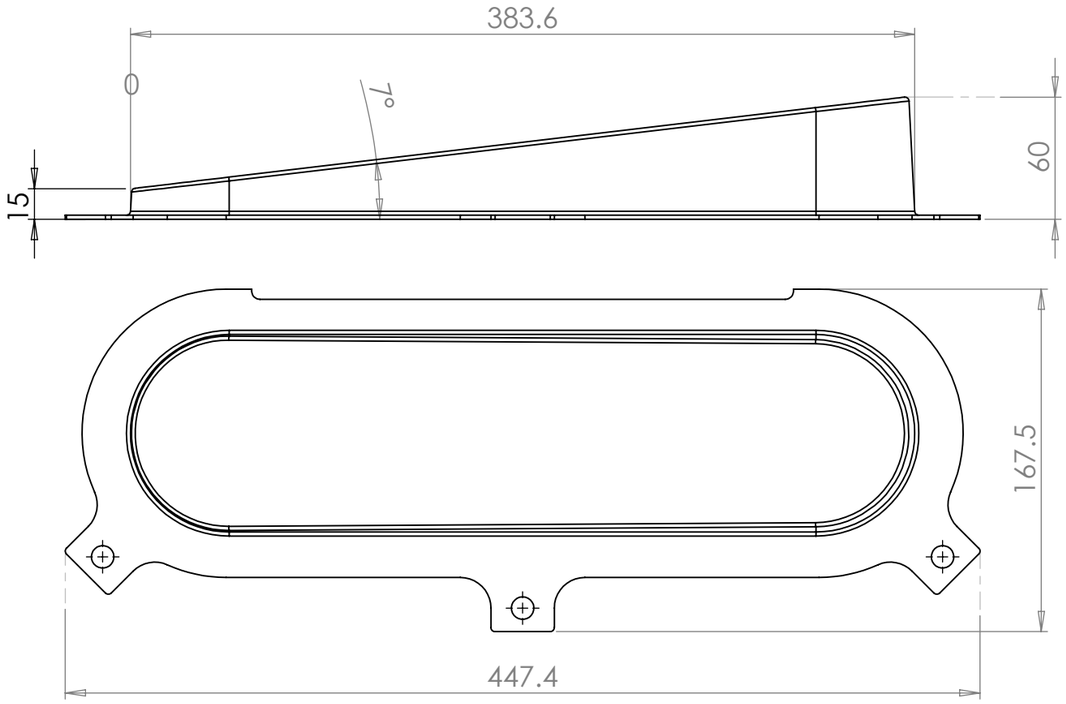
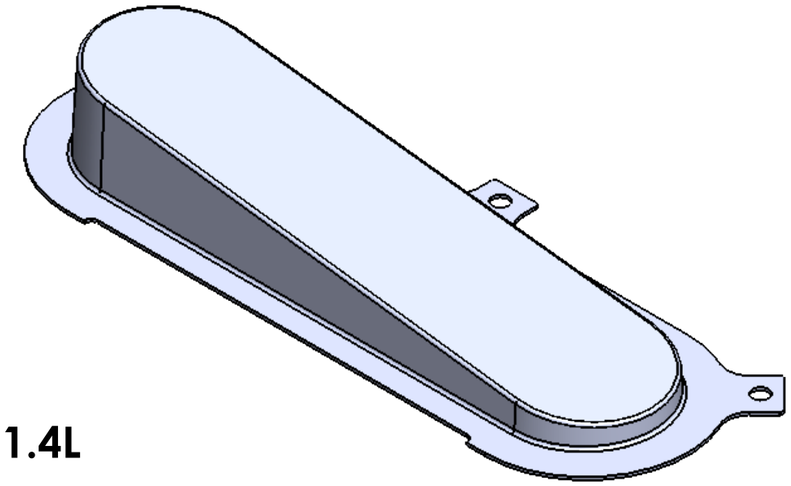
DRAWN: CA	APP:	PART NO(S).: R01SE0728 R01SE0735
DATE: 29/09/2020		TITLE: JC50 60 to 15mm ZOLDER ANGLED BACK PLATE (WIDTH)
FINISH: SEE DRAWING		CUSTOMER: N/A
SCALE: DO NOT SCALE		MATERIAL: C/FIBRE
		INSPECTION GRADE: A-1 PART QUALITY: B
WEIGHT: -		DRG. NO.: R01SE0728 R01SE0735

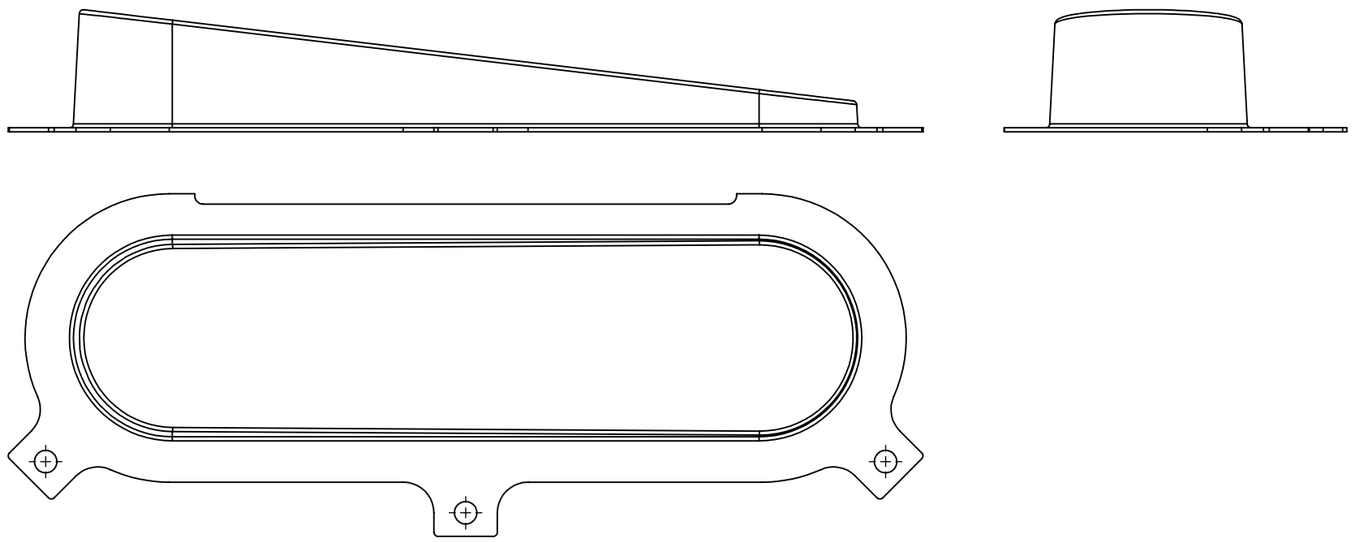
FULL DIMENSIONS ON SHEET 1



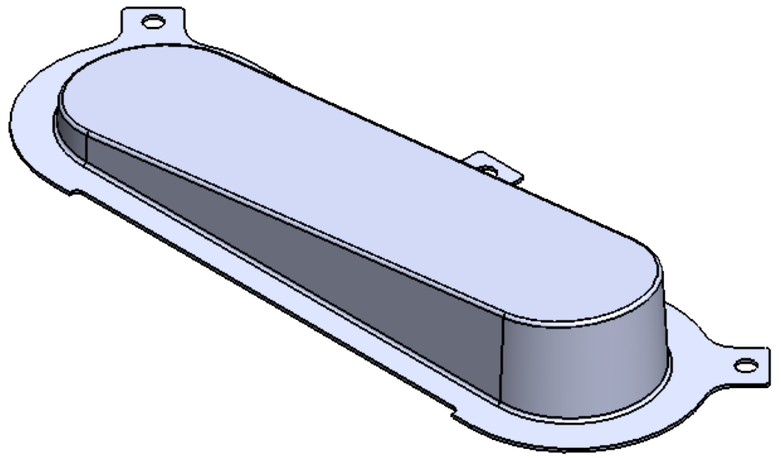
R01SE0747
60 to 15mm LENGTH POSITIVE ANGLE
+7°



VOLUME 1.4L



R01SE0748
60 to 15mm LENGTH NEGATIVE ANGLE
-7°



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ALL DIMENSIONS IN MILLIMETERS

TOLERANCES (AT 20°C) UNLESS OTHERWISE STATED

NOMINAL LINEAR DIMENSIONS		
OVER-INCL	< 0.00	0.00
0-200	+/- 0.50	+/- 0.15
250-1000	+/- 1.00	+/- 0.20
1000 PLUS	+/- 2.00	+/- 0.30

SURFACE FINISHES:

MILLING N8
TURNING N7
GRINDING N6

ANG DIMS +/- 0.5'

REMOVE ALL BURRS AND SHARP EDGES UNLESS OTHERWISE STATED

HOLES TO BS4500 1985.

THREADS TO BS3643 1981 METRIC COURSE.

BSP THREADS TO BS 2779 MED FIT

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FINISH: SEE DRAWING

SCALE: DO NOT SCALE

WEIGHT: -

PART NO(S).: R01SE0747 R01SE0748

TITLE: JC50 60 to 15mm ZOLDER ANGLED BACK PLATE (LENGTH)

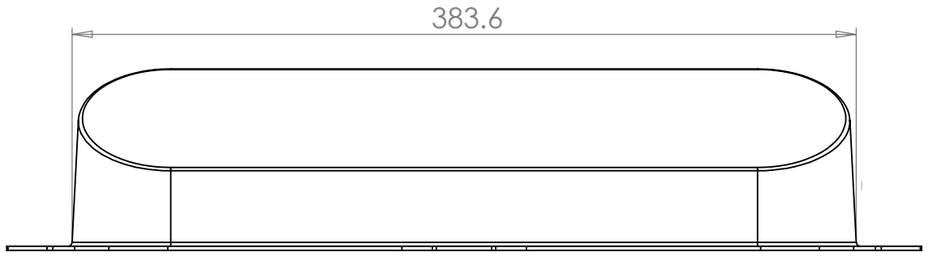
CUSTOMER: N/A

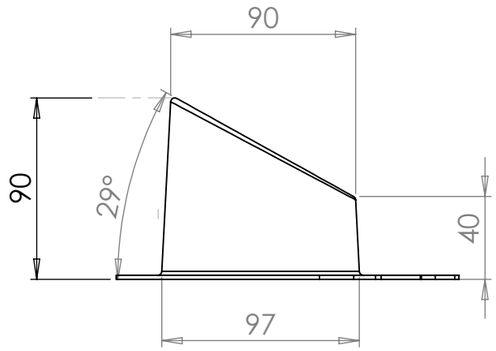
MATERIAL: C/FIBRE

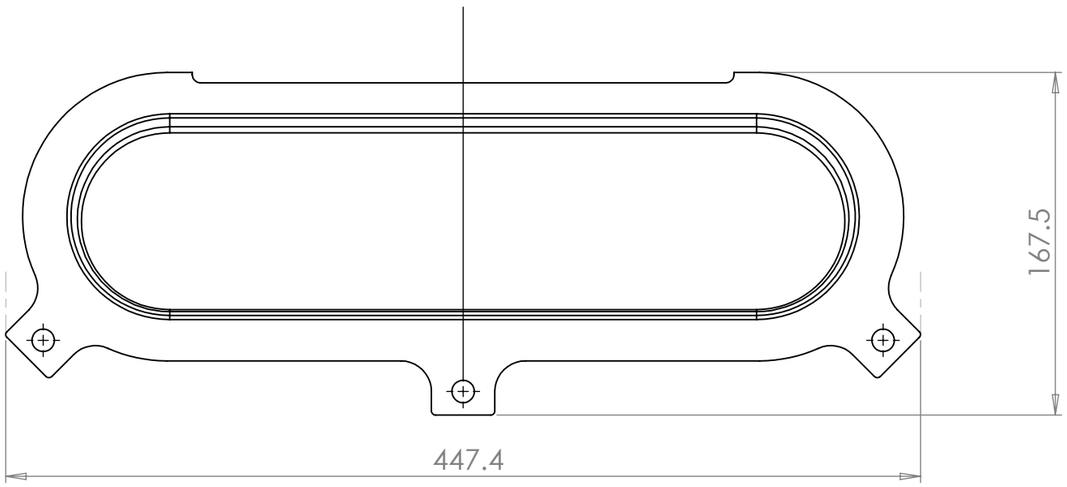
INSPECTION GRADE: A-1 **PART QUALITY:** B

DRG. NO.: R01SE0747 R01SE0748

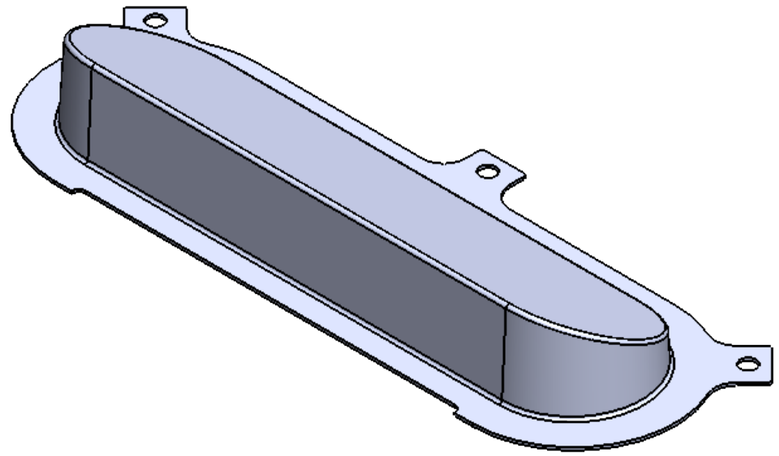
FULL DIMENSIONS ON SHEET 1



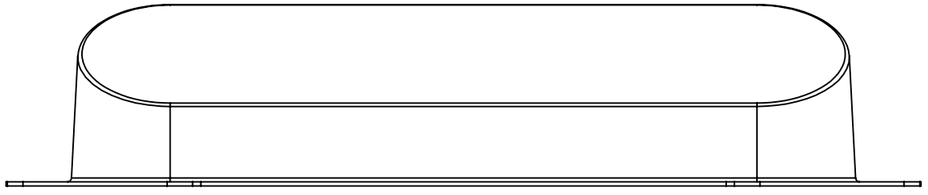


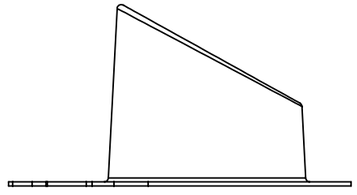


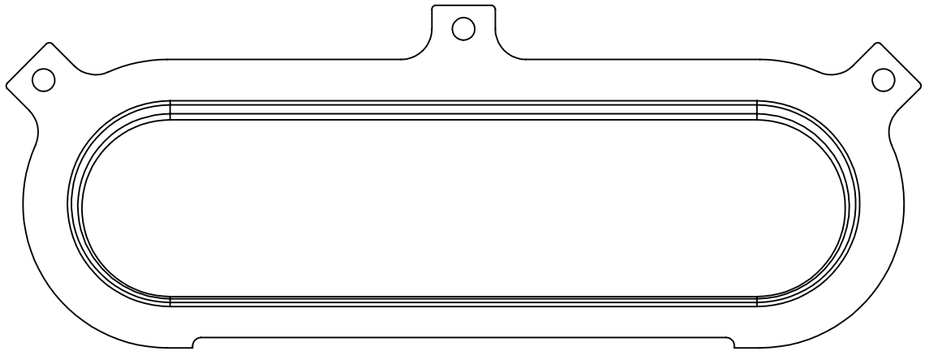
R01SE0769
90 to 40mm WIDTH POSITIVE ANGLE
+29°



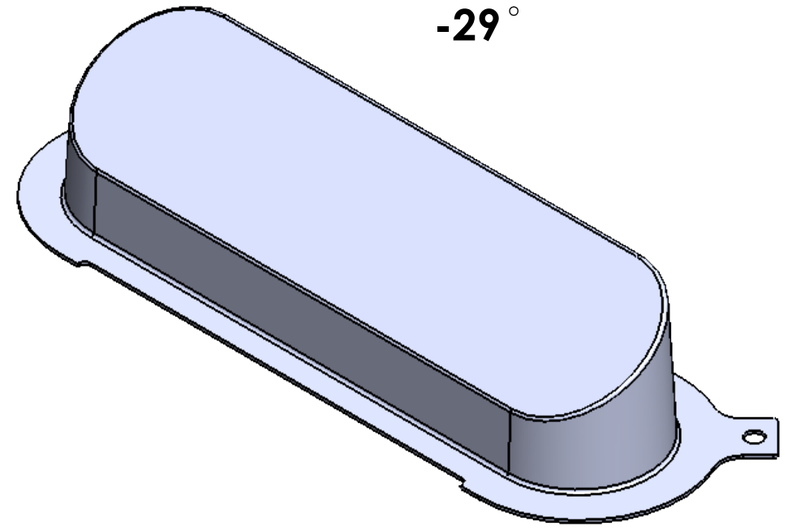
VOLUME 2.3L







R01SE0770
90 to 40mm WIDTH NEGATIVE ANGLE
-29°



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COSTING\SPECIFICATION SIGN OFF:	SIMON FARREN	A3	SHEET 5 OF 7

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ALL DIMENSIONS IN MILLIMETERS

TOLERANCES (AT 20°C) UNLESS OTHERWISE STATED

NOMINAL LINEAR DIMENSIONS		
OVER-INCL	< 0.00	0.00
0-200	+/- 0.50	+/- 0.15
250-1000	+/- 1.00	+/- 0.20
1000 PLUS	+/- 2.00	+/- 0.30

SURFACE FINISHES:

MILLING N8
TURNING N7
GRINDING N6

ANG DIMS +/- 0.5'

REMOVE ALL BURRS AND SHARP EDGES UNLESS OTHERWISE STATED

HOLES TO BS4500 1985.

THREADS TO BS3643 1981 METRIC COURSE.

BSP THREADS TO BS 2779 MED FIT

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WEIGHT: -	

PART NO(S).: R01SE0769 R01SE0770

TITLE: JC50 90 to 40mm ZOLDER ANGLED BACK PLATE (WIDTH)

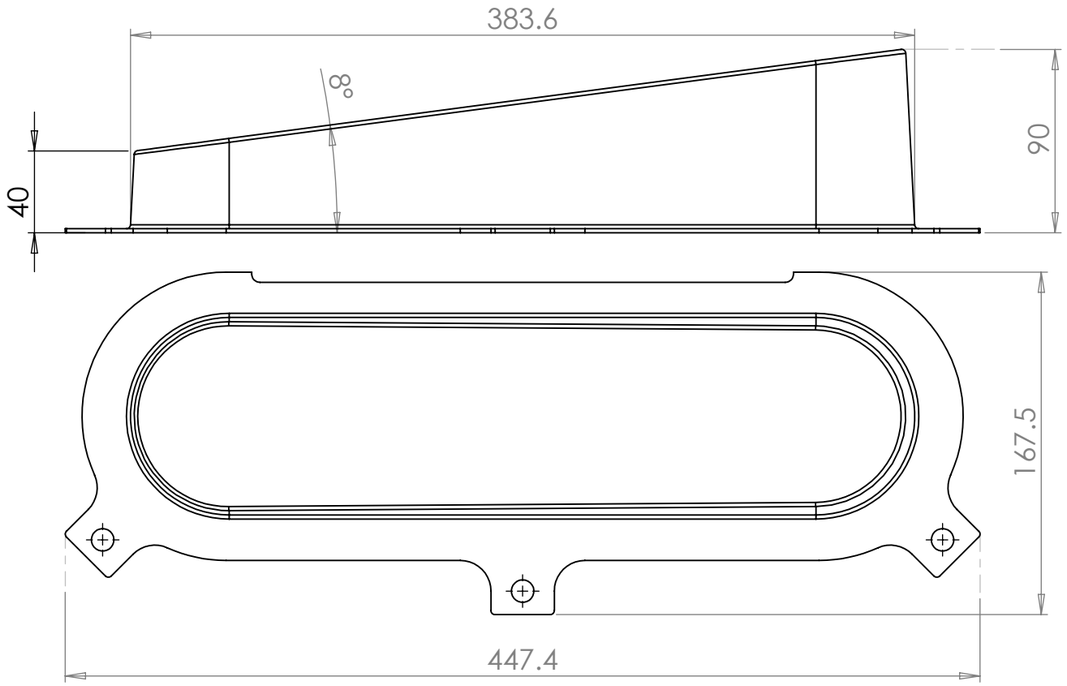
CUSTOMER: N/A

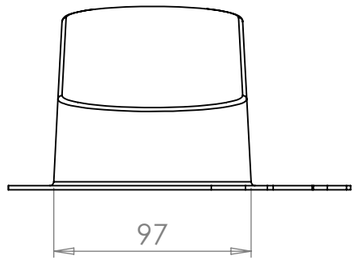
MATERIAL: C/FIBRE

INSPECTION GRADE: A-1 **PART QUALITY:** B

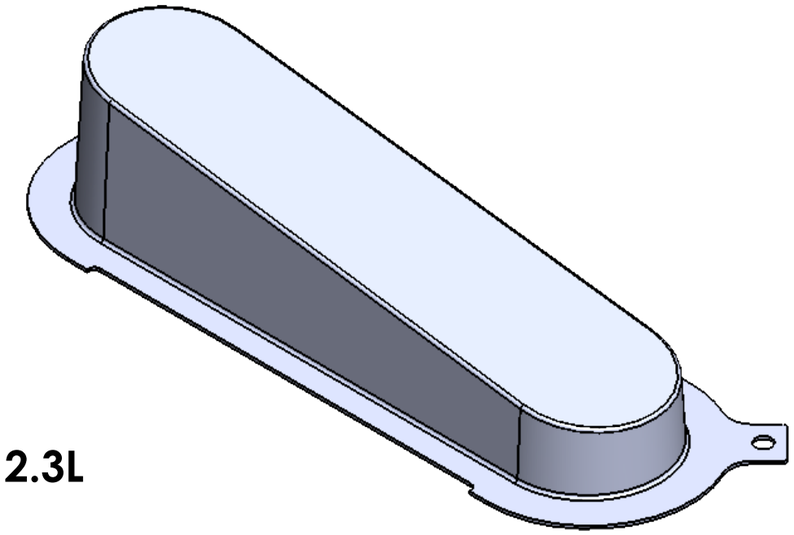
DRG. NO.: R01SE0769 R01SE0770

FULL DIMENSIONS ON SHEET 1

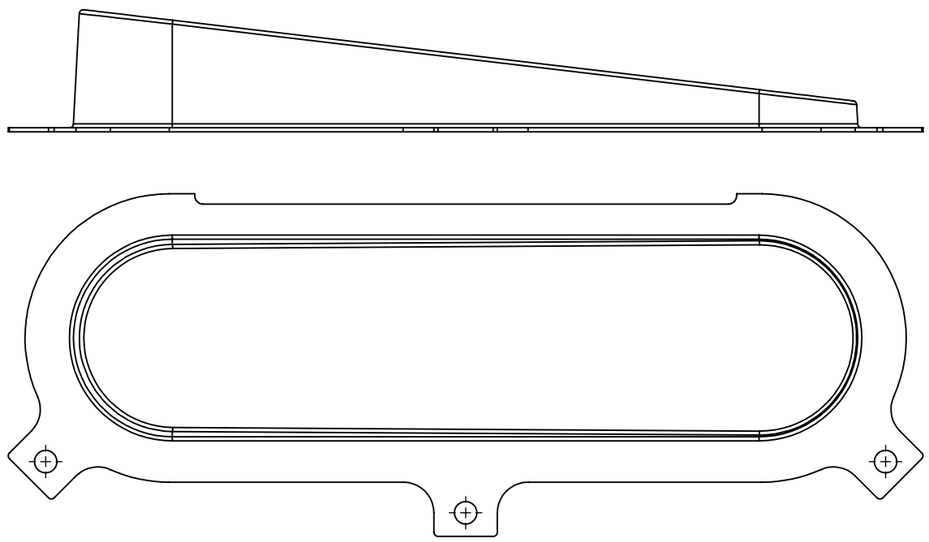


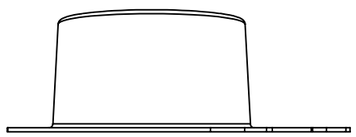


R01SE0771
90 to 40mm LENGTH POSITIVE ANGLE
+8°

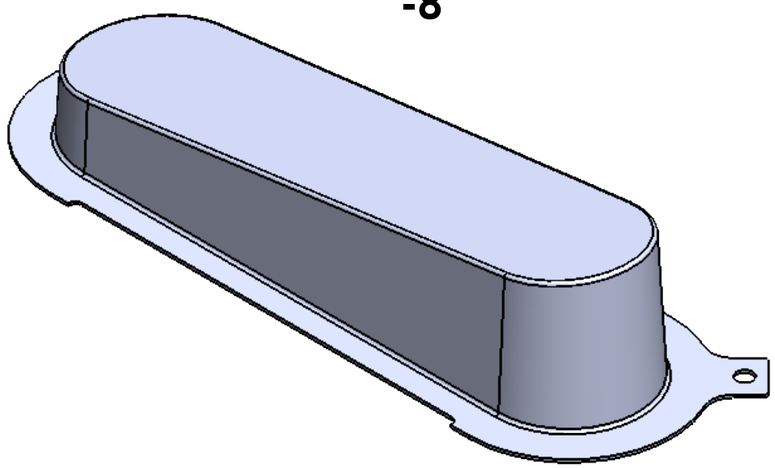


VOLUME 2.3L





R01SE0772
90 to 40mm LENGTH NEGATIVE ANGLE
-8°



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ISS:	DESCRIPTION:	INITIALS:	E.C.N. NO:	DATE:
1	Original issue	JC		29/09/2020

ALL DIMENSIONS IN MILLIMETERS

TOLERANCES (AT 20°C) UNLESS OTHERWISE STATED

NOMINAL LINEAR DIMENSIONS		
OVER-INCL	< 0.00	0.00
0-200	+/- 0.50	+/- 0.15
250-1000	+/- 1.00	+/- 0.20
1000 PLUS	+/- 2.00	+/- 0.30

SURFACE FINISHES:

MILLING N8
TURNING N7
GRINDING N6

ANG DIMS +/- 0.5'

REMOVE ALL BURRS AND SHARP EDGES UNLESS OTHERWISE STATED

HOLES TO BS4500 1985.

THREADS TO BS3643 1981 METRIC COURSE.

BSP THREADS TO BS 2779 MED FIT

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DRAWN: CA **APP:**
DATE: 29/09/2020
FINISH: SEE DRAWING
SCALE: DO NOT SCALE
WEIGHT: -

PART NO(S).: R01SE0771 R01SE0772
TITLE: JC50 90 to 40mm ZOLDER ANGLED BACK PLATE (LENGTH)
CUSTOMER: N/A
MATERIAL: C/FIBRE
INSPECTION GRADE: A-1 **PART QUALITY:** B
DRG. NO.: R01SE0771 R01SE0772

R01SE0728

R01SE0735

R01SE0738

R01SE0739

R01SE0743

R01SE0744

R01SE0747

R01SE0748

R01SE0769

R01SE0770

R01SE0771

R01SE0772