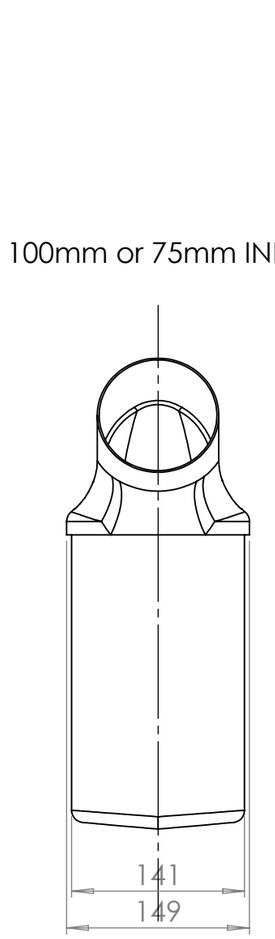

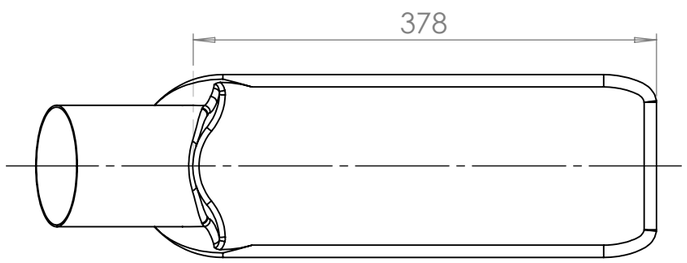

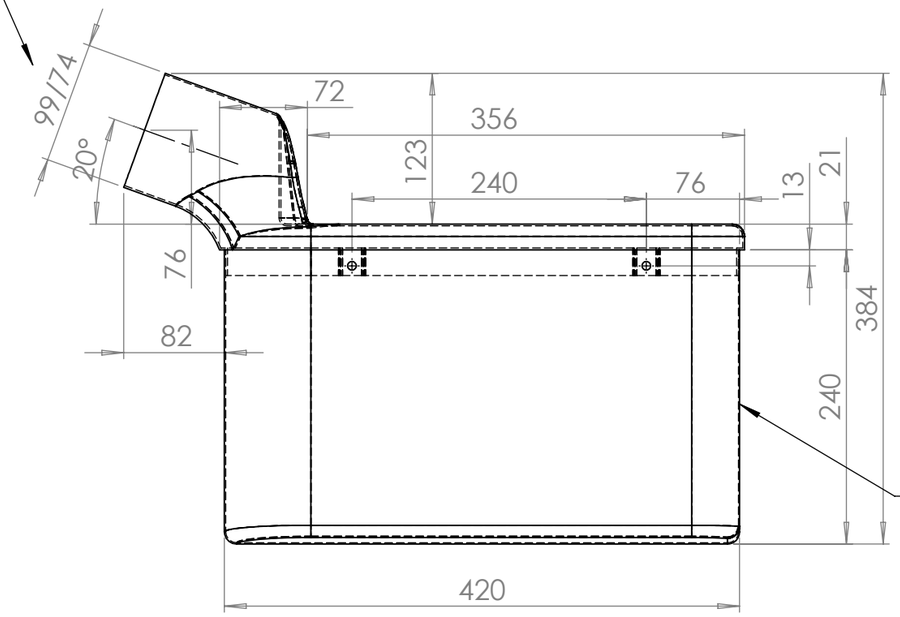

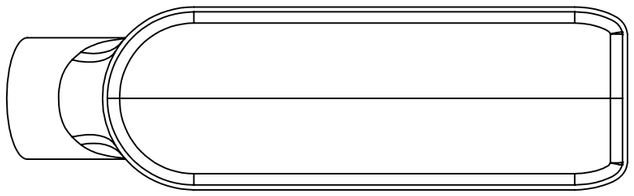

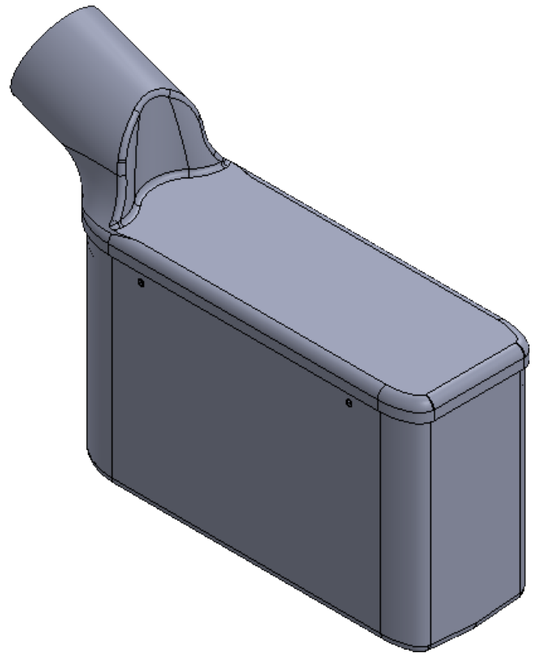

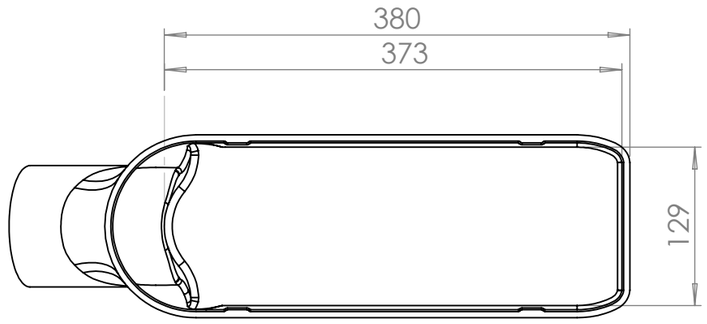

R01SE0131: 422XE 75mm CARBON
R01SE0133: 422XE 75mm GRP
R01SE0186: 422XE 100mm CARBON
R01SE0188: 422XE 100mm GRP

VIEW INSIDE BACK PLATE

PRODUCTION\QUALITY SIGN OFF:	SIMON FARREN	
COSTING\SPECIFICATION SIGN OFF:	SIMON FARREN	

A3 SHEET 1 OF 1

ISS:	DESCRIPTION:	INITIALS:	E.C.N. NO:	DATE:
1	Original issue	CA		19/07/2011

ALL DIMENSIONS IN MILLIMETERS

TOLERANCES (AT 20°C) UNLESS OTHERWISE STATED

NOMINAL LINEAR DIMENSIONS		
OVER-INCL	< 0.00	0.00
0-200	+/- 0.50	+/- 0.15
250-1000	+/- 1.00	+/- 0.20
1000 PLUS	+/- 2.00	+/- 0.30

SURFACE FINISHES:

MILLING N8
TURNING N7
GRINDING N6

ANG DIMS +/- 0.5'

REMOVE ALL BURRS AND SHARP EDGES UNLESS OTHERWISE STATED

HOLES TO BS4500 1985.

THREADS TO BS3643 1981 METRIC COURSE.

BSP THREADS TO BS 2779 MED FIT

THIS A DRAWING IS A PRIVATE AND CONFIDENTIAL COMMUNICATION

REVERIE

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Unit 2 Chandlers Row
Colchester
Essex
CO1 2HG
01206 866663
www.reverie.ltd.uk

DRAWN: CA **APP:**

DATE: 19/07/2011

FINISH: SEE DRAWING

SCALE: DO NOT SCALE

WEIGHT: -

PART NO(S).: R01SE0131, R01SE0133, R01SE0186, R01SE0188

TITLE: HOCKENHEIM 422XE 75/100mm

CUSTOMER: N/A

MATERIAL: C/FIBRE/GRP

INSPECTION GRADE: A-1 **PART QUALITY:** B

DRG. NO.: SEE PART NO.S