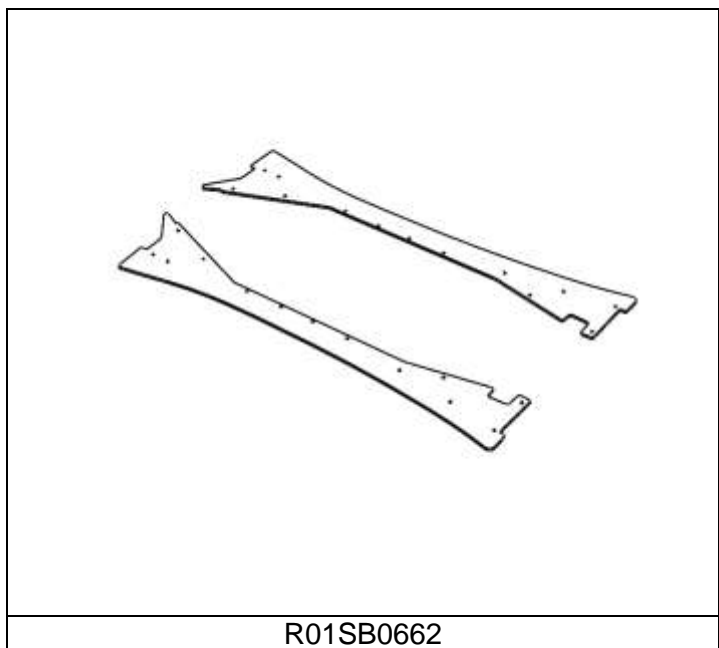




FITTING GUIDE

LOTUS EVORA S/400/SPORT 410/GT430 (10 - 21) CARBON FIBRE SIDE SILLS – PAIR

PART #: R01SB0662



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0 KIT CONTENTS/TOOLS REQUIRED

- Please check you have all the kit contents before proceeding with the installation

ITEM	ReVerie PART #	QTY	IMAGE
Carbon Fibre side sill pair (LH & RH)	-	1	
M6 x 30mm CSK bolt	R01SW6423	26	
M6 top-hat insert bush	R01SW6339	26	
M6 x 20mm Anchornut	R01SW6572	18	

0.1.1 TOOLS REQUIRED

- No specialist tools required. Allen key suitable for M6 bolts

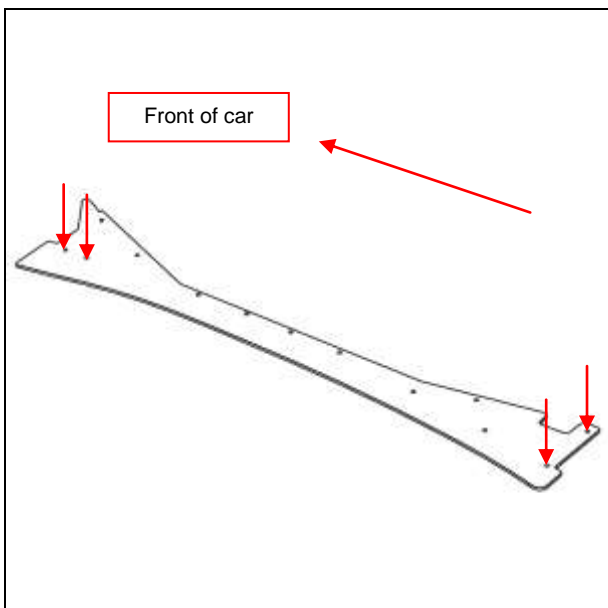


1 FITMENT

- 1 Raise the side of the vehicle and support on jack stands.

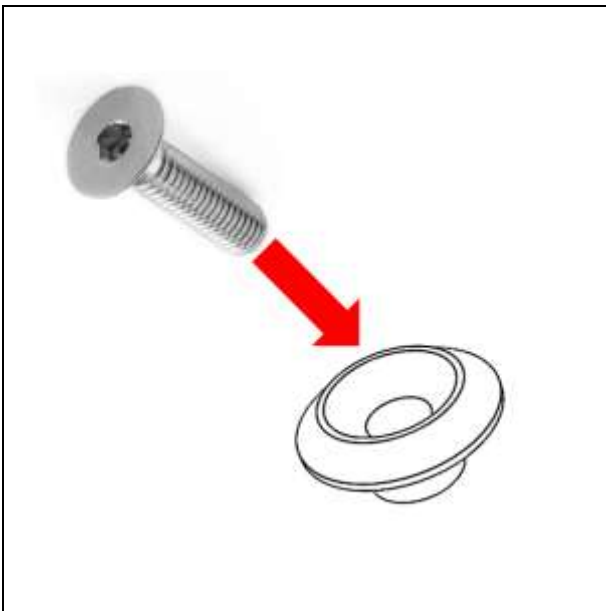


- 2 Remove existing side sills from vehicle. The side sills are held on by 4x M6 screws (2 at the front, 2 at the rear);

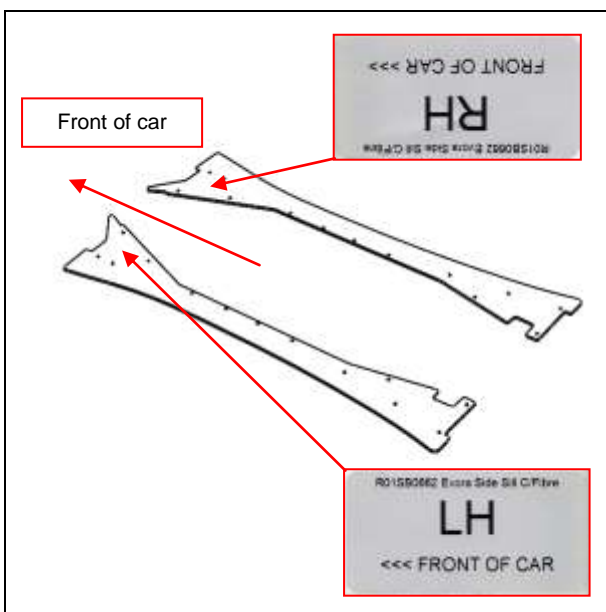




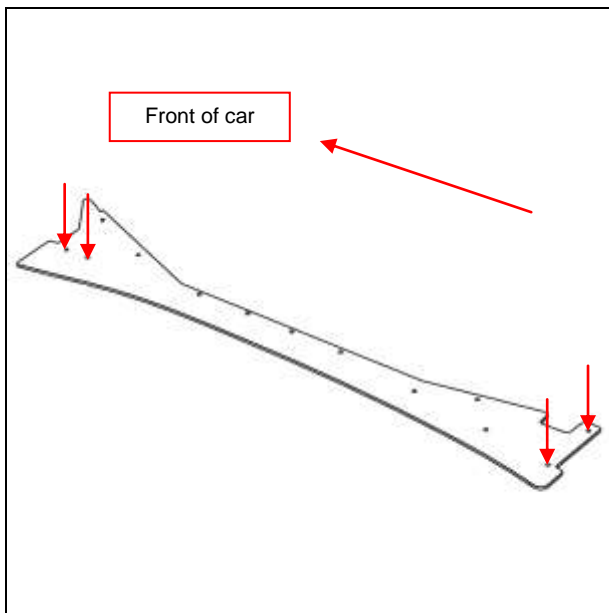
- 3 Place the 26x M8 CSK bolts into their retrospective M8 top-hat insert bushes;



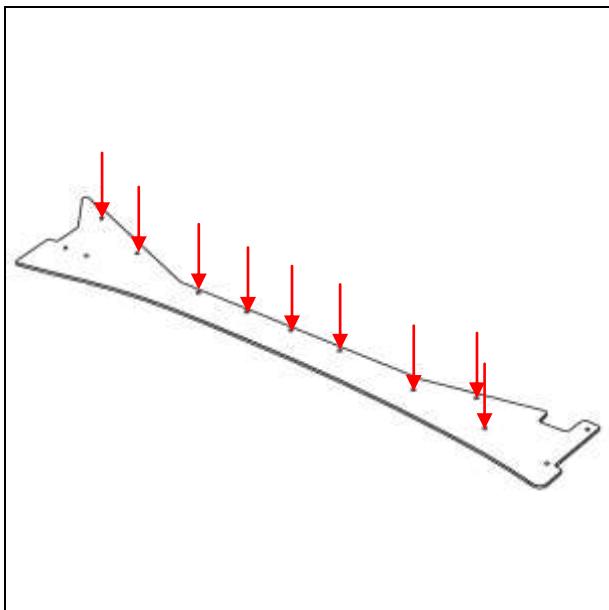
- 4 Identify the orientation of the side sill by the orientation sticker located on the top of the part;



- 5 Hold side sill up to car and fix in place with the 4x M6 CSK bolts in locations shown;



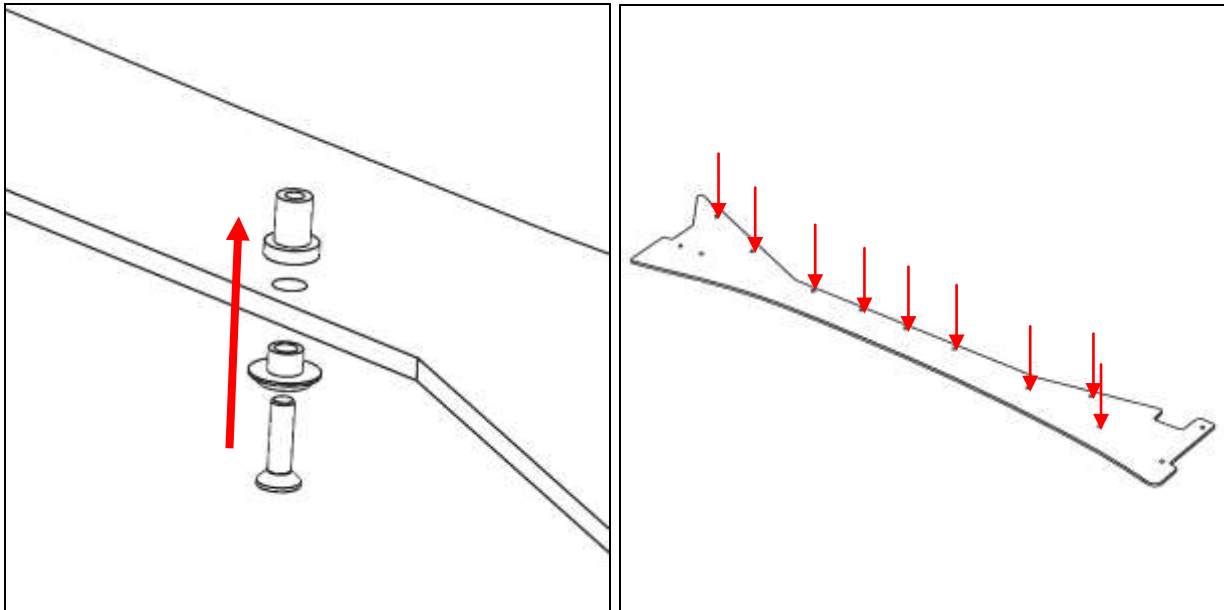
- 6 Drill 9x 5mm holes through the sill in location shown (*image below, left*). **CAUTION:** use a drill stop set at 4mm to prevent contact with hoses/pipes that run through the sill (*image below, right*);



- 7 Remove sill from car
8 Deburr all drilled holes and apply touch-up paint to prevent corrosion



- 9 Insert the M6 CSK bolt and top-hat through the Carbon side sill and screw the anchornut onto the bolt the other side in locations shown (image below, right);



- 10 Place the side sill back up to the car and tighten all bolts
11 Repeat process for other side sill
12 Lower the vehicle to the ground