

Elise/Exige S1/S2 Centre Console Fitting Guide

R01SU0192, R01SU0140

Introduction

The Carbon Fibre centre console is designed to replace the existing OEM console and offer significant weight savings. The centre console is secured in place using 3 x M5 bolts.

Parts Available:

R01SU0140	Lotus Elise/Exige S1 Carbon Fibre Centre Tunnel - RHD 340R STYLE
R01SU0192	Lotus Elise/Exige S1 Carbon Fibre Centre Tunnel - LHD 340R STYLE



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Tools Required





8mm spanner

Metric Allen key set

Parts supplied

R01SW6111	M5 x 20mm BUTTON SOCKET S/STEEL SCREW	QTY: 3
R01SW6247	M5 LOTUS BODY FIXING WASHER	QTY: 3
C01SW6005	M5 U-NUT	QTY: 2

1. This is for using a 340R cover in an Exige / Elise S1/S2 K series. The Slot at the front of the part moved position if LHD

	<p>or RHD, RHD cut-out shown below (Larger amount of carbon to RHS). 27.5mm OD cigarette lighter hole required in front, just one not two as shown left.</p>
	<p>2. Make slotted bracket as shown with M5 Rivsert fitted. Steel slotted and drilled Strip Bracket material can be sourced on-line or motorists supply stores.</p>
	<p>3. Make angled bracket as shown in 2 images left and supply M5 deep threaded U-Nut.</p>
	<p>4. Supply Deep threaded U-nut m5 (C01SW6005) for this other side.</p>



5. Handbrake Trim hole does not change position for LHD or RHD, Note small cable slot at rear also. Secure console in place.



WARNING: MOTORSPORT OR DRIVING CAN BE DANGEROUS RESULTING IN DEATH OR PERSONAL INJURY.

READ OUR FITTING INSTRUCTIONS CAREFULLY

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UV-PROTECTION

Please Note Epoxy Pre-preg products are not UV stable. Texallium products are particularly liable and can yellow in only 2 – 6 weeks. The epoxy resin will 'yellow' with prolonged exposure to UV radiation and material strength properties will slowly deteriorate. We recommend exterior products or those exposed to constant UV are either regularly treated with UV polish or screens such as Armour-all or 606 protectant or colour painted or at least Lacquered. We use predominately 2K car lacquers of medium solids, the DBS range has been found very suitable, although people have had equally good results with Urethanes varnishes and epoxy clear coats.

The surface should be sanded with 180, 240 then 320 grit and a cleaning solvent used to remove grease or dirt prior to paint application. Several coats may be required (normally 3 to 4 light coats) to avoid pin-holing, common with painting composite products. Pin holes may be dubbed in carefully with a brush, then wet flattened for a final application of 3 thin coats. **Let air dry only**, you may stove the paint at 70°C once fully air dried.