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10

# Elise S1 / Exige S1 Side Duct Fitting Guide

## R01SE0378

### Introduction

In order to facilitate ram air to an induction system or more cooling air to alternator / gearbox etc reverie have produced moulded side scoops.

Contents:

LHS & RHS Carbon fibre side scoops with S1 fixing strap mounts & bonded U section perimeter rubber around scoop and grille

- 4 \* But315 m5 deep threaded u-nuts
- 4 \* M5 button head 20mm s/steel hex bolts
- 4 \* M5 20mm penny washers

### **Tools Required**

Metric ball allen key set

Small dremel or flexi shaft from drill with a small 3mm burr cutting point

Posi bladed Screwdriver

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## Outer Scoops S1 Elise / S1 Exige

IMAGE OF STD SIDE OF CAR HERE PLS	1.	Open boot lid. Remove standard air box and all trunking to allow access to passenger side intake vent
	2.	Offer scoop into position with carbon strap pushing through lower plastic side intake horizontal grille. Then in the engine bay, behind the side grille, mark the two slotted hole positions through onto the rear of the plastic side intake.
IMAGE NEEDED HERE	3.	Next remove scoop and using dremel or flexi drill shaft make two 6mm holes in the plastic in correct position.
IMAGE NEEDED HERE	4.	You should then be able to slide two m5 deep threaded –nuts over the plastic scoop
	5.	Then refit the scoop pushing the strap through the grilles lower vent aperture, then on the inside fit m5 cap heads and washers and tighten with scoop in position ensuring the door opens ok. If the scoop can be twisted or moved then use dp490 or similar adhesive under the fixing area as well as the bolts.