

## 340R FRONT SPOILER FITTING GUIDE

### R01SB0053, R01SB0108, R01SB0052, R01SB0051



Std height 340r front spoiler shown with optional 58mm brake cooling snorkels fitted



Deep 340r front spoiler shown with gurney flaps

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### **READ OUR FITTING INSTRUCTIONS CAREFULLY**

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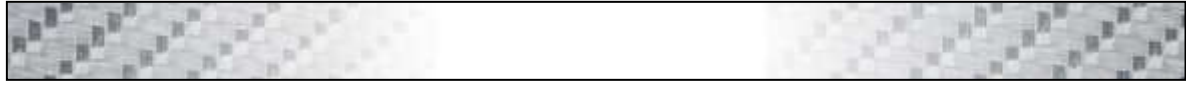
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### **UV-PROTECTION**

product engineering composite manufacture premium products



Please Note Epoxy Pre-preg products are not UV stable. Texallium products are particularly liable and can yellow in only 2 – 6 weeks. The epoxy resin will 'yellow' with prolonged exposure to UV radiation and material strength properties will slowly deteriorate. We recommend exterior products or those exposed to constant UV are either colour painted or at least Lacquered. We use predominately 2K car lacquers of medium solids, the DBS range has been found very suitable, although people have had equally good results with Urethanes varnishes and epoxy clear coats.

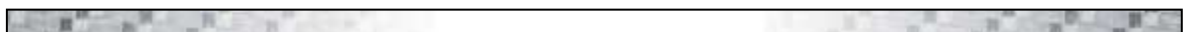
The surface should be sanded with 180, 240 then 320 grit and a cleaning solvent used to remove grease or dirt prior to paint application. Several coats may be required (normally 3 to 4 light coats) to avoid pin-holing, common with painting composite products. Pin holes may be dubbed in carefully with a brush, then wet flatted for a final application of 3 thin coats. Let air dry only, you may stove the paint at 70'c once fully air dried.

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## FITTING INSTRUCTIONS

- A. Jack up front of car and support on axle stands, see owners manual for safe instructions on how to do this. Remove the front alloy undertray, you can get at the bolts by removing the front grille**
- B. Remove the bolts holding the existing spoiler in place**
- C. Offer up new spoiler, you may have to trim the upper end plates to the curvature of the body, use 40 grit sandpaper or a dremel with drum sander to achieve this. Then finish ends with p80 and p120 to achieve a good fit. Get some one to help you hold the spoiler in position whilst you do this.**





Showing front upper wings need lifting up 5mm



View from under car at upper wing holes



Upper wing ends need dressing back to fit curvature of body neatly.



Front spoiler pulled up into position before Bolts tightened fully.

**D. Once the upper wing ends fit nicely in position, they may need pulling up the body by 5mm to cover the holes ok. Then check all the holes in the body match the spoiler holes. All bolts needed are M6 thread. If any holes do not match, drill or enlarge holes. Fit new spoiler with large penny or mudguard style washers, get some one to hold spoiler up tight under front body lip whilst you tighten all bolts.**

**E. Then refit the under tray and front grille. Then carefully lower to the ground.**

