

340R TOP SHELL GUARDS FITTING GUIDE

R01SB0103 R01SB0104



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UV-PROTECTION

Please Note Epoxy Pre-preg products are not UV stable. Texallium products are particularly liable and can yellow in only 2 – 6 weeks. The epoxy resin will 'yellow' with prolonged exposure to UV radiation and material strength properties will slowly deteriorate. We recommend exterior products or those exposed to constant UV are either colour painted or at least Lacquered. We use predominately 2K car lacquers of medium solids, the DBS range has been found very suitable, although people have had equally good results with Urethanes varnishes and epoxy clear coats.

The surface should be sanded with 180, 240 then 320 grit and a cleaning solvent used to remove grease or dirt prior to paint application. Several coats may be required (normally 3 to 4 light coats) to avoid pin-holing, common with painting composite products. Pin holes may be dubbed in carefully with a brush, then wet flatted for a final application of 3 thin coats. Let air dry only, you may stove the paint at 70°C once fully air dried.

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FITTING INSTRUCTIONS

Option 1:

1st Remove the mirrors and mirror bases

Then Lay the top shell guards on in position and dry fit



The rear can be bonded down with Sikaflex or similar or a super strong Velcro or double sided tape adhesive. Then rebolt the Mirrors and spacers on with longer bolts at the front.

Or if you want to cut and split your topshell to make easy removal you can drill and fit Cam lock Quarter turn receptacles and matching ¼ turn camlock studs (choose length to suit panel thickness) as shown in Option 2..



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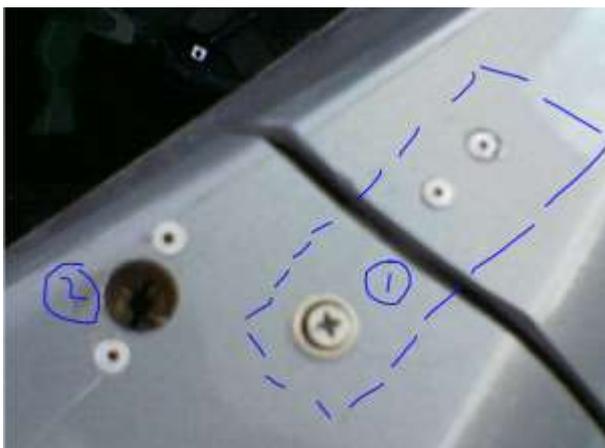


Option 2:

Cut rear top shell option shown...Before camlocks fitted to allow easy removal etc



Hidden flat bracket shown (dotted blue item 1) under top clamshell, with countersunk rivets and showing flush camlock in the rear top shell. Also shown item 2 which is the Camlock recetacle in the glass fibre rear cover used for fixing the top shell guard down...



Separate lift off rear clamshell option shown





You will need cam locks and receptacles in the body at two places at the rear
Shown 3 and 4 below.



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