

## ELISE S2 FRONT SPOILER FITTING GUIDE



SPOILER WITH ADDITIONAL SPLITTER EXTENSIONS  
**NOT FOR HIGHWAY USE**



BASIC SPOILER PAINTED

### INTRODUCTION

ReVerie Ltd offers two versions of its Elise S2 front spoiler. The red car shows the basic spoiler, the black car shows the front spoiler with integrated splitter plates designed for track use only.

Add on Splitter plates are available for the basic spoiler should they're inclusion be required at a later date.

**Please note:** Splitter plates when fitted do not meet the minimum radius required for highway use which may vary from country to country and state to state due to they're sharp leading edges, rubber edging is not included in the kit due to ReVerie Ltd's intention that they're use be for track and not highway.

**ALSO Do not lower the car to less than 120mm minimum under the chassis behind the front wheels to ground as you will damage the spoiler on country roads and entry / exit to driveways, possibly resulting in damage to clamshell and spoiler.**

**WARNING, MOTORSPORT OR DRIVING CAN BE DANGEROUS RESULTING IN DEATH OR PERSONAL INJURY.**

**READ OUR FITTING INSTRUCTIONS CAREFULLY**

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## UV-PROTECTION

Please Note Epoxy Pre-preg products are not UV stable. Texallium products are particularly liable and can yellow in only 2 – 6 weeks. The epoxy resin will 'yellow' with prolonged exposure to UV radiation and material strength properties will slowly deteriorate. We recommend exterior products or those exposed to constant UV are either colour painted or at least Lacquered. We use predominately 2K car lacquers of medium solids, the DBS range has been found very suitable, although people have had equally good results with Urethanes varnishes and epoxy clear coats. The surface should be sanded with 180, 240 then 320 grit and a cleaning solvent used to remove grease or dirt prior to paint application. Several coats may be required (normally 3 to 4 light coats) to avoid pin-holing, common with painting composite products. Pin holes may be dubbed carefully with a brush, then wet flatted for a final application of 3 thin coats. Let air dry only, you may stove the paint at 70°c once fully air dried.

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## ELISE S2 FRONT SPOILER KIT CONTENTS

- 1 X CARBON ELISE S2 FRONT SPOILER (BASIC: R01SB0101A. INTEGRATED SPLITTERS: R01SB0125A)
- 2 X **OPTIONAL** CARBON ELISE S2 SPLITTER PLATES (FOR FITMENT TO BASIC: R01SB0115A)
- 2 X 2" 3mm FOAM EXCLUSION STRIPS 290mm LONG for centre top
- 6 X M6 \* 16 STAINLESS CAP HEAD BOLTS
- 6 X M6 S/Steel Nyloc nuts
- 12 X M6 \* 40 LARGE DIA WASHERS – *For use above the clamshell!!*



Please ensure the two 3mm thick foam strips 290mm long are positioned where shown



## FITTING INSTRUCTIONS

**A**



PLACE THE FRONT SPOILER ON TO THE FRONT CLAM, AND CLAMP IN PLACE, ALTERNATIVELY WITH THE ASSISTANCE OF ANOTHER PERSON HOLD THE SPOILER IN PLACE EACH SIDE. *(THE FRONT CLAM DOES NOT NEED TO BE REMOVED FROM THE VEHICLE AS SHOWN IN THIS FITTING GUIDE)*

**B**

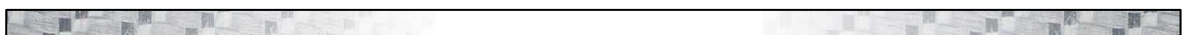


THE SPOILER SHOULD LOCATE WITH IT'S ENDS FLUSH WITH THE FRONT WHEEL ARCHES.

**C**



WITH THE SPOILER CORRECTLY LOCATED, MARK THE CLAM THROUGH THE FOUR SPOILER BOLTING HOLES.



**D**



WITH THE FOUR BOLTING HOLE POSITIONS MARKED ON TO THE CLAM, REMOVE THE SPOILER AND PILOT DRILL WITH A 3mm BIT, THE PILOT HOLES SHOULD THEN BE OPENED UP WITH A 7mm BIT.

**E**



THE SPOILER CAN NOW BE BOLTED TO THE FRONT CLAM WITH THE BOLT KIT PROVIDED, PLEASE NOTE THAT THE LARGER M6 WASHERS ARE USED ON THE INSIDE AGAINST THE CLAM WITH THE SMALLER M6 WASHERS ON THE OUTSIDE AGAINST THE CARBON SPOILER AS SHOWN.



**S2 spoiler fitted in position**