

## Elise S2 111R / S2 Exige Daytona Fitting Guide

### ***Introduction***

This Daytona remote induction kit is designed to fit the Elise S2 111R and S2 Exige (Toyota engine) with single throttle body. The kit will give a noticeable sporty induction note and results in increased power throughout the rev range.

There are three kits available:

Daytona 230A, Elise 111R Induction Kit, Alloy Case	R01SE0276
Daytona 230C, Elise 111R Induction Kit, Carbon Case	R01SE0277
Daytona 230CX, Elise 111R Induction Kit, Carbon Case and Carbon entry cap, For use with LH Side Scoop Intake	R01SE0278
<b>Kit contents in order as above:</b>	
includes, Air filter (ext), Alloy filter case (75), Carbon bracket, VVTI cast adapter, 2* MAF spacers, 2* M4*16 bolts, 2 * m4 washers, Vac Blank cap	
includes, Air filter (ext), Carbon filter case (75), Carbon bracket, VVTI cast adapter, 2* MAF spacers, 2* M4*16 bolts, 2* M4 washers, Vac Blank cap	
Includes, Air filter (ext), Carbon filter case (75), VVTI cast adapter, 2* MAF spacers, 2* M4*16 bolts, 2 * M4 washers, Vac Blank cap, Carbon 45' 100mm adaptor (100), 100mm ducting (90mm length), 2 * 100mm hose clips <b>No bracket supplied as not required when used with inner duct &amp; short link hose.</b>	

### ***Tools Required***

No specialist tools or equipment are required to fit this Daytona induction kit to your Elise S2 111R / S2 Exige.

Stanley Knife

1/8" Punch

Hammer

Metric spanner set

Metric socket set

Long nose pliers

Flat bladed Screwdriver

Wire Cutters


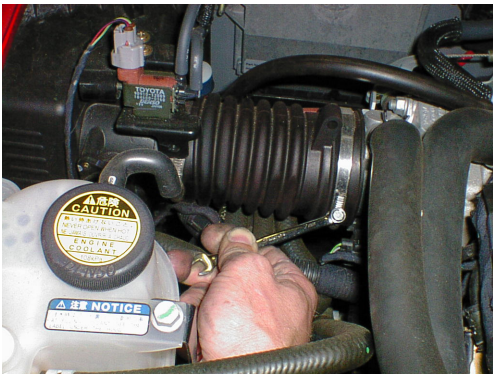


Metric Allen key set

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## Instructions

Please read fully before starting installation.

	<p>1. First of all you have to take off the engine cover (Not exige s2) It can be helpful, although not essential to jack up the rear of the car (and support on axle stands refer to lotus elise owners manual) remove the passenger rear wheel and inner rear wheel arch liner, at least removing the front portion to allow access. Do not forget to follow the Lotus refitting and torque tightening procedure for the wheel.</p>
	<p>2. Standard S2 111r &amp; Exige S2single throttle body set-up. Remove clip at throttle body end.</p>
	<p>3. Remove vac pipes and vac switch connector plug (shown on-top)</p>
	<p>4. Remove one-way vacuum valve before vacuum t-piece and the orange pipe that links that to the inlet manifold.</p> <p>Fit the black 3.2mm rubber blanking cap supplied over the inlet manifold take off. Also unclip filter box and remove air filter.</p>

	<p>5. Remove air filter and unbolt rear air filter casing from body work (3 bolts inside rear casing)</p>
	<p>6. Unscrew fixing from top of rear air filter case, this will allow the Air inlet snail that sits inside the passenger side wheel arch to come free from rear air filter box case.</p>
	<p>7. Remove MAF airflow sensor from std Toyota airbox.</p>
	

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